

Garant

Indexable insert for turning VB.T 160404, for medium machining, Grade: HB7140-2

**Order data**

Order number	261232 HB7140-2
GTIN	4067263329855
Item class	21G

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Grade	HB7140-2
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Feed f	0.1 - 0.4 mm/rev.
Cutting conditions	heavily interrupted
ISO code indexable insert	VBMT160404
Tool material	Carbide
Main application	M

Chip breaker	VM
Coating	coated
Cutting speed v_c main application	60 - 200 m/min
Tolerance	M
Type of product	Indexable insert for turning